



सत्यमेव जयते

File No:J-11011/44/2004-IA. II (I)
Government of India
Ministry of Environment, Forest and Climate Change
IA Division



Dated 03/10/2025



To,

M/s. ARCELORMITTAL NIPPON STEEL INDIA PRIVATE LIMITED
AMNS HOUSE, AMNS TOWNSHIP, 27 KM, SURAT-HAZIRA ROAD,
HAZIRA, SURAT, GUJARAT - 394270
E-mail: environmentparadeep.pp@amns.in

Subject: Transfer of Environment Clearance granted to “Integrated Steel Plant of M/s. ArcelorMittal Nippon Steel India Limited located at Hazira in Surat District, Gujarat” from ‘M/s. ArcelorMittal Nippon Steel India Limited’ to ‘M/s. ArcelorMittal Nippon Steel India Private Limited’ – regarding.

Sir/Madam,

This is in reference to your application submitted to MoEF&CC vide proposal number IA/GJ/IND1/531717/2025 dated 14/09/2025 for grant of transfer of Environmental Clearance (EC) to the project under the provision of para 11 of the EIA Notification 2006- and as amended thereof.

2. The particulars of the proposal are as below :

(i) EC Identification No.	EC25A1005GJ5584655T
(ii) File No.	J-11011/44/2004-IA. II (I)
(iii) Clearance Type	Transfer of EC
(iv) Category	A
(v) Project/Activity Included Schedule No.	3(a) Metallurgical Industries (ferrous and non ferrous),1(d) Thermal Power Plants,1(d) Thermal Power Plants,4(b) Coke oven plants
(vi) Sector	Industrial Projects - 1
(vii) Name of Project	Environmental Clearance (EC) name transfer from M/s. ArcelorMittal Nippon Steel India Limited to M/s. ArcelorMittal Nippon Steel India Private Limited
(viii) Name of Company/Organization	
(ix) Location of Project (District, State)	SURAT, GUJARAT

(x) Issuing Authority	MoEF&CC
(xi) EC Date	14/09/2025
(xii) Details of Transferee	AMNS HOUSE, AMNS TOWNSHIP, 27 KM, SURAT-HAZIRA ROAD, HAZIRA, GUJARAT - 394270, Hazira, 459, 24, Existing Steel complex of AM/NS India, 394270 ARCELORMITTAL NIPPON STEEL INDIA LIMITED, AMNS HOUSE, AMNS TOWNSHIP, 27 KM, SURAT-HAZIRA ROAD, HAZIRA, GUJARAT - 394270, Hazira, 459, 24, Existing Steel complex of AM/NS India, 394270
(xiii) Details of Transferor	ARCELORMITTAL NIPPON STEEL INDIA LIMITED, AMNS HOUSE, AMNS TOWNSHIP, 27 KM, SURAT-HAZIRA ROAD, HAZIRA, GUJARAT - 394270, Hazira, 459, 24, Existing Steel complex of AM/NS India, 394270

3. The Ministry of Environment, Forest and Climate Change (MoEF&CC) has examined the request submitted by you and the following points are noted;

i. Environmental Clearance has been obtained from MoEF&CC, New Delhi vide F. No. J-11011/44/2004-IA II (I) dated 02.03.2022 in favor of M/s. ArcelorMittal Nippon Steel India Limited for modification in existing plant by installing auxiliary facilities without increasing plant capacity.

ii. Subsequently, Environmental Clearance has been obtained from MoEF&CC, New Delhi vide F. No. J-11011/44/2004-IA II (I) & J-11011/381/20014-IA dated 03.10.2022 in favor of M/s. ArcelorMittal Nippon Steel India Limited for expansion of Integrated Steel Plant from 9.6 to 15.6 MTPA (Liquid Steel).

iii. Subsequently, amalgamation of EC of "AMNSI 500 MW Power Plant" with the EC of "Expansion of Integrated Steel Plant of ArcelorMittal Nippon Steel India Limited, from 9.6 to 15.6 MTPA (Liquid Steel)" and amendment in EC for Optimisation of Layout & Product Mix Optimisation By Installing 2.5 MTPA Energy Efficient Thin Slab Caster & Rolling Mill under clause 7(ii) of EIA Notification, 2006, has been obtained from MoEF&CC, New Delhi vide F. No. J-11011/44/2004-IA II (I) dated 08.03.2025 in favor of M/s. ArcelorMittal Nippon Steel India Limited.

iv. Consent to Establish was issued by Gujarat Pollution Control Board, Gandhinagar vide Order No. CTE-55352 dated 23/06/2022 in favor of M/s. ArcelorMittal Nippon Steel India Limited.

v. Consolidated Consent and Authorization (CC&A) issued by Gujarat Pollution Control Board, Gandhinagar vide Order No. AWH-139694 dated 15.01.2025 and 05.03.2025 (correction in CCA) and 25.07.2025 (name change) in favor of M/s. ArcelorMittal Nippon Steel India Private Limited. The CCA is valid up to 31.12.2029.

vi. Consolidated Consent and Authorization (CC&A) issued by Gujarat Pollution Control Board, Gandhinagar vide Order No. AWH-133317 dated 26.03.2024 and 25.07.2025 (name change) in favor of M/s. ArcelorMittal Nippon Steel India Private Limited for 525 MW power production. The CCA is valid up to 31.03.2029.

vii. Consolidated Consent and Authorization (CC&A) issued by Gujarat Pollution Control Board, Gandhinagar vide Order No. AWH-136637 dated 28.08.2024 and 06.09.2024 (amendment) and 28.07.2025 (name change) in favor of M/s. ArcelorMittal Nippon Steel India Private Limited for 515 MW power production. The CCA is valid up to 07.03.2026.

viii. Detail of Consent to Establishment/ Consent to Operate:

Type of Order	Date	Details
CTE	23/06/2022	Consent to Establish was issued by Gujarat Pollution Control Board, Gandhinagar vide Order No. CTE-55352 dated 23/06/2022 in favor of M/s. ArcelorMittal Nippon Steel India Limited.
CTO	No. AWH-139694 dated 15.01.2025 and 05.03.2025 (correction in CCA) and 25.07.2025 (name change) No. AWH-133317 dated 26.03.2024 and 25.07.2025 (name change) No. AWH-136637 dated 28.08.2024 and 06.09.2024 (amendment) and 28.07.2025 (name change)	Consolidated Consent and Authorization (CC&A) issued by Gujarat Pollution Control Board, Gandhinagar vide Order No. AWH-139694 dated 15.01.2025 and 05.03.2025 (correction in CCA) and 25.07.2025 (name change) in favor of M/s. ArcelorMittal Nippon Steel India Private Limited. The CCA is valid up to 31.12.2029. Consolidated Consent and Authorization (CC&A) issued by Gujarat Pollution Control Board, Gandhinagar vide Order No. AWH-133317 dated 26.03.2024 and 25.07.2025 (name change) in favor of M/s. ArcelorMittal Nippon Steel India Private Limited for 525 MW power production. The CCA is valid up to 31.03.2029. Consolidated Consent and Authorization (CC&A) issued by Gujarat Pollution Control Board, Gandhinagar vide Order No. AWH-136637 dated 28.08.2024 and 06.09.2024 (amendment) and 28.07.2025 (name change) in favor of M/s. ArcelorMittal Nippon Steel India Private Limited for 515 MW power production. The CCA is valid up to 07.03.2026.

ix. According to the records made available by the project proponent, the details of implementation status of the project is enclosed as Annexure-I.

x. Reasons for transfer of EC:

PP has submitted that the company name has been changed from M/s. ArcelorMittal Nippon Steel India Limited to M/s. ArcelorMittal Nippon Steel India Private Limited with effect from the date 17.01.2025.

Sl. No.	Name of Company	CIN No.	Status w.r.t. Change of ownership
	M/s. ArcelorMittal Nippon Steel India Limited	U27100GJI976FLC013787	As per Sl. No. 2.2 of Form-7, the project proponent has submitted that the proposal does not involve change of ownership.
	M/s. ArcelorMittal Nippon Steel India Private Limited	U27100GJ1976FTC013787	However, the CIN No. of both the companies are found to be different. In view of the same, the proposal involves Change of company name in the Environment Clearance from M/s. ArcelorMittal Nippon Steel India Limited to M/s. ArcelorMittal Nippon Steel India Private

Sl. No.	Name of Company	CIN No.	Status w.r.t. Change of ownership
			<p>Limited with change of ownership.</p> <p>PP submitted that the present case is about Change in the Name of the Company and not the Change in Ownership.</p> <p>M/s. ArcelorMittal Nippon Steel India Limited is converted into private company under Section 18 of the Companies Act, 2013; and approval of Central Government signified in writing having been accorded thereto by the ROC, CPC vide SRN AA9573940 dated 03/08/2024 the name of the said company is this day changed to ARCELORMITTAL NIPPON STEEL INDIA PRIVATE LIMITED.</p>

xi. Documents submitted for EC transfer:

- Form No.7 for transfer of Environmental Clearance.
- Undertaking by way of Affidavit in a non-judicial stamp paper dated 25.03.2025 stating that M/s. ArcelorMittal Nippon Steel India Private Limited will comply all statutory stipulations as per EC and the Environment (Protection) Act & Rules, 1986.
- NOC by way of Affidavit in a non-judicial stamp paper dated 17.07.2025 stating that M/s. ArcelorMittal Nippon Steel India Limited has no objection to change unit name from M/s. ArcelorMittal Nippon Steel India Limited to M/s. ArcelorMittal Nippon Steel India Private Limited for Environmental Clearance issued vide EC identification no. EC22A008GJ153411, F. No. J- 11011/44/2004-IA. II (I) dated 02.03.2022, EC identification No. EC22A008GJ141988, F. No. J-11011/44/2004-IA. II(I) & J-11011/381/20014-IA I dated 03.10.2022 and EC identification No. EC24A1005GJ5354214N, F. No. J-11011/44/2004-IA. II (I) dated 08.03.2025.
- Certificate of Incorporation in the name of M/s. ArcelorMittal Nippon Steel India Limited with CIN No. U27100GJ1976FLC013787 from Register of Companies dated 01.06.1976.
- Certificate of Incorporation upon conversion to private company in the name of M/s. ArcelorMittal Nippon Steel India Private Limited with CIN No. U27100GJ1976FTC013787 from Register of Companies, Haryana dated 07.01.2025.
- PP vide letter No. AMNS/Forest/DCF/0905/1 dated 09.05.2025 requested The Deputy Conservator of Forest, Surat, Gujarat regarding name change from 'M/s. ArcelorMittal Nippon Steel India Limited' to 'M/s. ArcelorMittal Nippon Steel India Private Limited' for the diverted 38.71 Ha Reserve and Unclassed

Forest in Hazira, Dist. Surat.

· PP vide letter No. AMNS/Forest/DCF/0905/2 dated 09.05.2025 requested The Deputy Conservator of Forest, Surat, Gujarat regarding name change from 'M/s. ArcelorMittal Nippon Steel India Limited' to 'M/s. ArcelorMittal Nippon Steel India Private Limited' for the diverted 27.02 Ha Reserve Forest in Hazira, Dist. Surat.

· PP vide letter No. AMNS/Forest/DCF/0905/3 dated 09.05.2025 requested The Deputy Conservator of Forest, Surat, Gujarat regarding name change from 'M/s. ArcelorMittal Nippon Steel India Limited' to 'M/s. ArcelorMittal Nippon Steel India Private Limited' for the diverted 7.18 Ha Reserve and Unclassed Forest in Hazira, Dist. Surat.

· PP vide Authority Letter dated 05.02.2025 submitted that Shri. Pankaj S. Chourasia, Company Secretary of ArcelorMittal Nippon Steel India Private Limited pursuant to the Delegation of Authority approved by the Board of Directors of the Company on 16th December, 2019 do hereby authorize Mr. R.S. Sankarasubramanian, Head –Environment, Authorized person, on behalf of the Company, to submit documents before Gujarat Pollution Control Board (GPCB), State Environment Impact Assessment Authority (SEIAA)-GoG, Gujarat Coastal Zone Management Authority (CCZMA), Ministry of Environment, Forest & Climate Change (MoEF&CC) and any other statutory Authorities as may be necessary for the Environmental and Coastal Regulation Zone.

· Consolidated Consent and Authorization (CC&A) issued by Gujarat Pollution Control Board, Gandhinagar vide Order No. AWH-139694 dated 15.01.2025 and 05.03.2025 (correction in CCA) and 25.07.2025 (name change) in favor of M/s. ArcelorMittal Nippon Steel India Private Limited. The CCA is valid up to 31.12.2029.

· Consolidated Consent and Authorization (CC&A) issued by Gujarat Pollution Control Board, Gandhinagar vide Order No. AWH-133317 dated 26.03.2024 and 25.07.2025 (name change) in favor of M/s. ArcelorMittal Nippon Steel India Private Limited for 525 MW power production. The CCA is valid up to 31.03.2029.

· Consolidated Consent and Authorization (CC&A) issued by Gujarat Pollution Control Board, Gandhinagar vide Order No. AWH-136637 dated 28.08.2024 and 06.09.2024 (amendment) and 28.07.2025 (name change) in favor of M/s. ArcelorMittal Nippon Steel India Private Limited for 515 MW power production. The CCA is valid up to 07.03.2026.

· PP vide online application dated 27.03.2025 requested The Gujarat Pollution Control Board, regarding transfer of Consent Orders from M/s. ArcelorMittal Nippon Steel India Limited to M/s. ArcelorMittal Nippon Steel India Private Limited.

4. This Ministry hereby accepts your request to transfer the Environment Clearance accorded by MoEF&CC vide EC identification no. EC22A008GJ153411, F. No. J- 11011/44/2004-IA. II (I) dated 02.03.2022, EC identification No. EC22A008GJ141988, F. No. J-11011/44/2004-IA. II(I) & J-11011/381/20014-IA I dated 03.10.2022 and EC identification No. EC24A1005GJ5354214N, F. No. J-11011/44/2004-IA. II (I) dated 08.03.2025 are in validity period, the Environment Clearance's may be transferred from '**M/s. ArcelorMittal Nippon Steel India Limited**' to '**M/s. ArcelorMittal Nippon Steel India Private Limited**' subject to satisfactory compliance to all the stipulated specific and general conditions.

5. M/s. ArcelorMittal Nippon Steel India Private Limited shall comply with the all Specific and General Conditions stipulated in the Environment Clearance letter dated 02.03.2022, 03.10.2022 and 08.03.2025. The instant EC transfer shall not extend the validity of the ECs transferred herein, and the validity of ECs shall be calculated in line with the date of their original grant.

6. In case, there is a change in the scope of the project, fresh Environment Clearance shall be obtained.

7. This issues with the approval of the Competent Authority.

(Dinesh Runiwal)
Scientist 'F'/Director
Tel: 011-20819346
E-mail: d.runiwal@gov.in

Copy To

1. The Principal Secretary, Forests & Environment Department, Government of Gujarat, Sachivalaya, Gandhinagar – 382010. Gujarat.
2. The Deputy Director General of Forests (C), Ministry of Environment, Forest and Climate Change, Regional Office, Gandhi Nagar A wing- 407 & 409, Aranya Bhawan, Near CH-3 Circle, Sector-10A, Gandhi Nagar-382010
3. The Chairman, Central Pollution Control Board, Parivesh Bhawan, CBD-cum-Office Complex, East Arjun Nagar, Delhi-110032.
4. The Chief Wildlife Warden, Forests & Environment Department, Government of Gujarat, A/1, Aranya Bhavan, Opp. St. Xaviers School, Near Ch-3 Circle, Sector -10, Gandhinagar.
5. The Chairman, Gujarat Pollution Control Board Paryavaran Bhavan, Sector-10A, Gandhinagar-382010.
6. The Member Secretary, Central Ground Water Authority, A-2, W3, Curzon Road Barracks, K.G. Marg, New Delhi- 110001.
7. The District Collector, Collector Office, 1st Floor, Jilla Seva Sadan, Saru Section Road, Jamnagar – 361002.
8. Monitoring Cell, Ministry of Environment, Forest and Climate Change, Indira Paryavaran Bhawan, Jor Bagh Road, New Delhi.
9. Guard File/Monitoring File/Website/Record File/Parivesh Portal.

Additional EC Conditions

PP shall obtain transfer of Stage I and Stage II FC, as may be applicable, and submit the same to the concerned RO/ SRO, with the next six monthly compliance report.

Send Approval Copy To (In case of multiple use comma as separator)

Details of the the present status of the project:

S No	Units	As per EC F. No. J-11011/44/2004-IA II (I) dated 02.03.2022, 03.10.2022 and 08.03.2025		Implementation Status	Production as per CTO dated 15.01.2025 Capacity (MTPA)	Remarks
		Configuration	Capacity (MTPA)			
1	HBI Plant (DRI Mod I to VI)	Mod IIV: 4.0 Mod V: 1.98 Mod VI: 1.85	7.83	Implemented	7.83	--
2	Blast Furnace (BF)	BF#1: (2200 m3)	3.0	Partially Implemented	2.04	BF-1 Upgradation in planning. BF-2 & BF-3 are under construction stage
		BF#2: (4500 m3)	4.0	Under Implementation	--	
		BF#3: (4500 m3)	4.0		--	
3	COREX Plant	2x0.85	1.7	Implemented	1.70	--
4	Sinter Plant	1x120 m ²	1.48	Implemented	1.48	--
		2 x (~325 m ²)	7.0	Under Implementation	--	--
5	Coke Ovens #1-6 (Recovery Type)	Coke Ovens #1-6	4.4	Under Implementation	--	
6	Air Separation Plant (Nm ³ /Hr)	1x343 TPD	4,24,744 Nm ³ /hr. of Oxygen	Partially Implemented	Oxygen (Gaseous + Liquid) = 47,08,32,000 Nm ³	PP submitted that 3,60,544 Nm ³ /hr was implemented. 64,200 Nm ³ /hr is under implementation
		1x257 TPD				
		1x785 TPD				
		4x1714 TPD				
		1x700 TPD				
		1x2200 TPD				
		1x2000 TPD				
1x1000 TPD						
7	SMS-1 (EAF 4 Nos.)	4 x 150 MT Heat size + 1x200 MT EAF	4.6	Implemented	4.60	--
8	SMS-2 (Con Arc 4 Nos.)	4 x 200 MT Heat size	5.0	Implemented	5.0	--
9	SMS-3 (BOF- 3 nos.)	3 x 350 MT Heat size	6.0	Under Implementation	--	--
10	Lime Plant (Lime/Dolomite)	4x300 TPD 3x500 TPD 1x200 TPD 1x500 TPD 4x600 TPD	2.0	Partially Implemented	1.2	0.8 is under Implementation
11	Plate Mill	1 x 1.5	1.5	Implemented	1.5	Change in configuration, however no change in total finished steel production under the EC.
12	CSP & HRC	CSP 3.5 MTPA	12.9	Implemented	3.50	
		HRC 4.5 MTPA		Implemented	4.50	
		HRC 6.0 MTPA		Under Implementation	--	

		1 x 2.5 MTPA TSCR	1.5			Proposed Thin slab casting and rolling with SMS-2 for maximum hot charging of slab as per MoEF& CC condition.
13	CRM	1 x 1.5 1 x 0.54 1 x 1.0 1 x 2.2	5.24	Partially Implemented	2.54	2.7
14	H Saw Pipes	2 x 0.15	0.30	Implemented	0.30	--
15	L Saw Pipes	1 x 0.33	0.33	Implemented	0.33	--
16	CPP	1 x 475 MW 1 x 40 MW 1 x 10 MW 2 x 100 MW 2 x 25 MW	775 MW	Partially Implemented	525 MW	--
17	Waste Heat Recovery based Power Plant	1x25 MW 1x20 MW 1x100 MW	145 MW	Implemented Under Implementation	25 MW --	-- -- --
18	Gas based Power Plant	1x500 MW	500 MW	Implemented	515 MW	--
19	Jetty (length in m)	456 + 734	1190 meters	Implemented	1190 meters	

